

## Special Presentation:

### ***Four Future Scenarios for North Korea:***

### ***What Are the Implications for the United States and Japan, and How Should We Respond?***

## **Narushige MICHISHITA, Ph.D.**

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Dr. Michishita is a specialist in Japanese security and foreign policy as well as security issues on the Korean Peninsula. He is the author of *North Korea's Military-Diplomatic Campaigns, 1966-2008* (Routledge, 2009) and *Lessons of the Cold War in the Pacific* (Woodrow Wilson Center, 2016). Dr. Michishita is also serving as a member of National Security Secretariat Advisory Board of the Government of Japan and a global fellow at the Woodrow Wilson International Center for Scholars in Washington DC.



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**Date:** Tuesday, October 16, 2018

**Time:** 2:30 pm - 3:30 pm (Doors Open 1:30 pm)

**Location:** JAPAN HOUSE Los Angeles  
Hollywood & Highland, Level 5  
6801 Hollywood Boulevard, Los Angeles, CA 90028

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- › 1:30 pm – Light Sushi Lunch
- › Free parking at Hollywood & Highland  
Quantities limited; first come, first served with your RSVP.
- › RSVP by Tuesday, October 9, 2018  
Please e-mail to [japanconsulatela@ls.mofa.go.jp](mailto:japanconsulatela@ls.mofa.go.jp) with your name, title, company/  
school/other affiliation, and whether you require parking.

### **Access to Hollywood & Highland:**

By Car: Parking garage at Hollywood & Highland can be entered from Highland Avenue or Orange Drive. Free parking will be provided on a first-come, first-served basis with your RSVP.

By Metro: The Metro Red Line, Hollywood/Highland station, is conveniently located directly below Hollywood & Highland.

Presented by: Prime Minister's Office of Japan, Consulate General of Japan in Los Angeles, JAPAN HOUSE Los Angeles  
Cooperating Organization: Japan America Society of Southern California, U.S.-Japan Council